	Receiv	ing Repo	ort		
Date: 12/11/20		Batch	No: MB	375	7
Supplier: MODAY	POSTU	Dart F	P/O:	835	0
Packing Slip: Yes 1 No No Cr	W St Q	elease Note A aybill Attache nipment Com C6 Inspection ork Order	d: Ye	es No	N/A
Discrepancies Part Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
Number	2	0	0	10	
1)611					
		n p opposite the second			
	Initials	of receiver	(if shipment	OK) Level	12/
Production/Admin: Date Received/Costing Initial				Locat	ion

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Purchase Order Receipt Listing

Tuesday, November 20, 2012 1:08:13 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18350 Receipt Dates from 11/20/2012 to 11/20/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$77.84	36.0000 0.0000 0.0000 \$77.84
MRB Reject Oty	0	uantity: O U/M): uantity: t Value: uantity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:
Cost Per Unit/ Recv Value	\$2.16 \$77.84	Total
Recv Qty (PO U/M)	0000'98	
Recv Date/ Recv Emp	11/20/2012 DESJ02	
Required Date Required Qty	11/15/2012 11/20/2012 36.0000 DESJ02	
	zi di	
PO U/M / Stock U/M	κ Castle f	
	Metauv 750 ınd Bar	
Line Project ID Reference/ Nbr/ Description/ Insp Cert Std Req	VC-MET001 Metaux Castle M6061T6R0.750 f 6061-T6 Round Bar f .750"	123757
Project II		
Line Nbr/ Insp Req	lor Name 1 No	
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO18350 1 CAD No	



CERTIFICATE OF CONFORMANCE PACKING SLIP/

A. M. Castle & Co.

Page 1 of 1

Shipment No:1544528

				Dolling To.
Chin From.	Ú	Sold To:	Ship To:	Deliver 10.
A M Castle & Co. (Canada)	—	DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LID
No. 100		1270 ABERDEEN	1270 ABERDEEN	12/0 ABERDEEN
MONTBEAL	I	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
835-SFI KIRK AVENUE		CA	1K7 CAN	K6A 1K/
POINTE CI AIRE OUEBEC	JEBEC	A		A S
H9B 3S2				Lib.
	- 0		Carrier	BOL No
Date Shipped	F.O.B.	reign leins	NI II OLINAM	1544528-2
16-NOV-2012	ORIGIN	Prepaid		
			First Destination Branch - MON	NOW -
Shipment Details			rillal Destination Diano	
Order No	Line No	Item No	Description	
2527/00	0	21162	0.7500.RD.6061.T6511.A	0.7500.RD.6061.T6511.ALUMINUM.EX1.144.0000
554,753	1		SPECIFICATIONS: ASTM B221	M B221
		Dart Mimber	Ordered Qtv	Invoice Qty
Purchase Order NO			38 00 ET /	36.0000 FT
/18350 /			1 20:00 1	
Details		The second control of		I Chingod Ott/(I BS)
Nonijion No	Mill	Heat Number	Mech-ld Pcs / WI	2
Delivery 140.	21016	40050-111	7 6	144,0000 19.0800
118144203	KAISER	40303-111)	

These commodities/acthrologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

KAISER ALUMINUM

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned. Name:

Reviewed by Authorized Castle Metals Representative:

Date:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. Date Printed: 16-NOV-2012 01:53:31 PM



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CERTIFICATION

hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination. Kaiser Aluminum Fabricated Products, LLC

Calvin Latting, Quality & Technology Manager

1		
=3,5	Costo Metals FD	
HEAT NUMBER	Carle Milate FP	
MECHANICAL	D	
ITEM COX	21162	
COLNETO D		
TO MEDIANCE	-196401	
OF THE DAY	11-1-12	~
Company of the	KAIVER	
MONTH OF A	The state of the s	
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THANKING	and a second of the second of	
ANTO D	61	••
	· ·	•

Plant Serial: 00065317 Kaiser Order Number: 630734

Line Item: 001 Page 2 of 2



CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO, MI 49048

CUSTOMER PO NUMBI	ER:	CUSTOME	R PART NUMBER:	PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD .750 +/004						
196401-1		21162								
KAISER ORDER NUMB	ER: LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER;				
630734	001		10/31/2012	40959-111	6061	T6511B				
WEIGHT SHIPPED:	QUANTITY:	1	B/L NUMBER:	DIAM/DAF/THKNS:	WDTH:	LENGTH:				
1034.000 LB	166.000 P	CS	604787			12.000 FT				
SHIP TO:				SOLD TO:		12000 1 1				
CASTLE METAL 3400 N. WOLF R FRANKLIN PARK	D	SA		A. M. CASTLE & C 1420 KENSINGTO OAK BROOK, IL 6	N ROAD	,				

Actual Physical Properties

							•				
REFERENCE	DASH#	SAMPLE	#	UTS	(KSI)	YTS (KSI)	ELONG%	HAR	DNESS	CONDUCT.	BEND
40959-111	0001		1		48.4	44.9	18.5	RE	92	N/A	N/A
40959-111	0001		2		50.1	46.9	17.9	RE	92	N/A	N/A
40959-111	0001		3	1	51.1	44.0	16.6	RE	93	N/A	N/A
40959-111	1000		4		49.0	45.8	17.0	RE	93	N/A	N/A
40959-111	0001		5		50.3	47.2	16.7	RE	92	N/A	N/A
40959-111	0001		6		48.7	44.8	16.8	RE	93	N/A	N/A
40959-111	0001		7		50.7	47.8	16.7	RE	93	N/A	N/A
40959-111	0001		8		49.1	45.7	16.8	RE	92	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	` Mg	Cr	Zn	Ti	Pb Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA NA	N7Z)	0.05	0.15
/inimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA NA		0.00	
H42904		.38		.10		.09		.02		, 00	.01	.03

Applicable Requirements:

PER ASTM-B221-12, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 (2007) UNS# A96061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA

is population

Plant Serial: 00065317 Kaiser Order Number: 630734

Line Item: 001

Page 1 of 2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

Page Number 1 of 3

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - C/O 910720

P.O. BOX 4090 STN A TORONTO, ON M5W OE9

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

FOB

Chantal Lavoie

10127-2607 Net 30

CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

						1		11/2	3/2/
Line Nbr	or Reference Revision ID Vendor Part N	Number	Description/ Mfg ID	Req Date/ Taxable	Re Unit of M	eq Qty/ leasure	Ship Method	Unit Price	Extended Price
I :	M6061T6R0.750	:	6061-T6 Round Bar 750"	11/15/12 Yes	5- Jan	36.00 f	Yours ppd	\$2.1600	\$77.76
						/	[cr sf4	120	

Special Inst:

MATERIAL: 6061-

T6/T651/T6510/T6511/T62 ALUMINUM

ROUND BAR

AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/ 4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160

OR ASTM B211 OR ASTM B221

M304RO.750

304 SS Roundbar .750

11/15/12

Yes

60.00

\$4.4200 Yours ppd

\$265.20

Special Inst:

MATERIAL: MATERIAL: 304/316 SS

ROUND BAR

AS PER ASTM A276

Yes

NOTE: AISI 303 NOT ACCEPTABLE

M303R0.500

303 Round Bar 0.500"

11/15/12

\$2.0900

\$100.32

MATERIAL CERTIFICATION

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES

Change Nbr:

Change Date:

11/07/12



Change Nbr:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

Page Number 2 of 3

Certification required - YES

Order From: METAUX CASTLE A.M. CASTLE & CO P.O. BOX 4090 STY TORONTO, ON MS CA	D. (CANAD N A	A) INC		C-METO	001	me district and the control of the c		14	
Contact Name					Buyer		Chantal Lavoie		
Vendor Phone	514 694 9575		- 1		Requisition N	br			
Vendor Fax	514 695 3281				Tax Resale N	br	10127-2607		÷ .
Vendor Account Nbr					Terms		Net 30		
					Currency FOB		CAD Destination-Collect		
			Special Inst:	PER.	ERIAL: AISI 303 SS ASTM A582 E: AISI 304/316 NOT	i	BAR AS		
4 M304B0.500X2.500) .	304 BAR .	500 x 2.50	1:	/15/12	24.00	Yours ppd	\$15.5900	\$374.16
					Yes	f	Nec 26		,
	450 400 400	on post-	Special Inst:	PLAT	304/316 SS BAR OR E ER ASTM A276 OR	1			
,å				(NC	TE: AISI 303 NOT A	ACCEPT.	ABLE)		
M304B0.625X3.000		304 BAR .	625 X 3.00	11	/15/12	12.00	Yours ppd	\$25.8500	\$310.20
				é	Yes	1	2.9167		
			Special Inst:	PLAT	804/316 SS BAR OR E ER ASTM A276 OR				
				(NC	TE: AISI 303 NOT A	ACCEPT.	ABLE)		
5 D6101-005P		7075-T735	1 8.25X5.0X2.5	11	/19/12 Yes	20.00 ·Each	Yours ppd	\$57.9500	\$1,159.00
					lust	u// G	CERTIFICATION	المعارضة والتعارضة والمعارضة المعارضة والمعارضة والمعارض	
					A STATE OF THE STA	QDU	PON DELIVERY	Jaconson J	
·							. <u>V</u>		151
							consent.	ion or deviation of Conformity	ļ

Change Date: 11/07/12



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18350

Purchase Order Date 11/07/12 PO Print Date 11/07/12

Page Number 3 of 3

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - C/O 910720

P.O. BOX 4090 STN A TORONTO, ON M5W OE9

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency Net 30 CAD

FOB

Destination-Collect

Special Inst:

AS PER DWG D6101 REV. B

B92660

MATERIAL: 7075-T7351 AS PER QQ-A-

250/12

SIZE: 5.00" X 8.250" X 2.50" THICK GRAIN DIRECTION ALONG 5.00"

LENGTH

TOLERANCE ON ALL DIMENSION ARE

+0.030"/-0.000"

PO Total:

\$2,286.64

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

W.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES NO

C

Change Date:

1//07/12

1